Application No. 10/561,650 Amendment dated March 15, 2010

After Final Office Action of December 15, 2009

AMENDMENTS TO THE CLAIMS

Docket No.: 66775-0009

1. (Currently Amended) A plain bearing comprising: a strong backing material substrate, the substrate optionally having at least one of a layer of a metallic bearing material thereon and, the plain bearing having a sliding layer of a polymer-based bearing material thereon, the polymer-based bearing material comprising a polymer-based matrix selected from the group consisting of a modified epoxy resin and a polyimide/amide resin, the matrix resin having contained therein particles of a metal powder in the range from 15 to 30_vol% and particles of a fluoropolymer content lying in the range from approximately 2 to 8 1 to 15vol%, and selectively including an addition selected from the group consisting of a ceramic powder in the range from 0.5 to 20_vol%, and, silica in the range from 2 to 15_vol%, wherein a total solids content of the polymer-based bearing material does not exceed 35 vol%, and wherein the polymer-based bearing material is adhered directly to at least one of the substrate and to the layer of a metallic bearing material by the adhesive properties of the matrix material.

2-36. (Canceled)

- 37. (Previously Presented) A plain bearing according to claim 1, wherein the modified epoxy resin consists of from 30 to 60w/w epoxy resin and 70 to 40w/w phenolic resin based on solid to solids content.
- 38. (Previously Presented) A plain bearing according to claim 1, wherein the modified epoxy resin also contains an amino resin.
- 39. (Previously Presented) A plain bearing according to claim 1, wherein the modified epoxy resin also contains vinyl resin.

40. (Previously Presented) A plain bearing according to claim 1, wherein the modified epoxy resin is prepared from an uncured epoxy resin matrix mixture, and the uncured epoxy resin matrix

mixture contains two or more distinct epoxy resin constituents.

41. (Previously Presented) A plain bearing according to claim 1, wherein polyimide is a

majority constituent in the polyimide/amide matrix resin.

42. (Previously Presented) A plain bearing according to claim 41, wherein the polyimide/amide

resin also contains a vinyl resin constituent.

43. (Previously Presented) A plain bearing according to claim 1, wherein the metal powder is

selected from the group consisting of tungsten, aluminum, copper, silver, tin, brass, bronze, stainless

steel, and nickel.

44. (Previously Presented) A plain bearing according to claim 43, wherein the metal powder

comprises a mixture of different metal powders.

45. (Previously Presented) A plain bearing according to claim 44, wherein the metal powder

consists of a mixture of aluminum and tungsten metals, and the proportion of aluminum to tungsten

is in the range between 30/70 and 70/30 Al/W volume%.

46. (Previously Presented) A plain bearing according to claim 45, wherein the proportion of Al

to W is approximately 40/60% Al/W by volume.

47. (Previously Presented) A plain bearing according to claim 45, wherein the morphology of

the W particles is nodular or rounded.

48. (Previously Presented) A plain bearing according to claim 45, wherein the Al powder is of

flake or platelet morphology.

Amendment dated March 15, 2010

After Final Office Action of December 15, 2009

49. (Previously Presented) A plain bearing according to claim 1, wherein the metal powder

comprises metal powder particles having a particle size in the range from 0.5 to 10 µm.

50. (Previously Presented) A plain bearing according to claim 1, wherein the metal powder is

selected from the group consisting of a mixture of aluminum and tin, a mixture of silver and copper,

a mixture of copper and tungsten, and a mixture of silver and tungsten.

51. (Previously Presented) A plain bearing as claimed in claim 1, wherein the metal powder

comprises metal alloy particles.

52. (Previously Presented) A plain bearing according to claim 51, wherein the metal alloy is

selected from the group consisting of stainless steel, aluminum alloys, brass, and bronze.

53. (Previously Presented) A plain bearing according to claim 1, wherein the fluoropolymer is

polytetrafluoroethylene.

54. (Canceled)

55. (Canceled)

56. (Previously Presented) A plain bearing according to claim 1, wherein the ceramic powder is

selected from the group consisting of oxides, nitrides, carbides, silicates and sulfides.

57. (Currently Amended) A plain bearing according to claim 1, wherein the at least one addition

selected from the group consisting of a ceramic powder and silica, further including comprises a

ceramic powder, and the ceramic powder content lies lying in the range from 2 to 20 vol%.

After Final Office Action of December 15, 2009

58. (Currently Amended) A plain bearing according to claim 1, wherein the at least one-addition

Docket No.: 66775-0009

selected from the group consisting of a ceramic powder and silica, further including comprises

silica, and the silica content lies lying in the range from 4 to 10 vol%.

59. (Previously Presented) A plain bearing according to claim 1, wherein the silica comprises

particles having a particle size from 20 to 50 nanometers.

60. (Previously Presented) A plain bearing according to claim 1, wherein the silica comprises

reactive silica particles, each reactive silica particle having a surface with which at least one "-OH"

group is associated.

61. (Canceled)

62. (Currently Amended) A plain bearing according to claim [[61]]1, wherein the solids content

of the at least one addition added to the polymer-based matrix is from approximately 10 to 30 vol%.

63. (Currently Amended) A plain bearing according to claim 1, further including a silane

material in the range of approximately 0.2 to 3_vol%.

64. (Previously Presented) A plain bearing according to claim 63, wherein the silane material is

selected from the group consisting of: bis-(gamma-trimethoxysilylpropyl) amine and gamma-

glycidoxypropyltrimethoxysilane.

65. (Canceled)

66. (Currently Amended) A plain bearing according to claim 1, wherein the optional layer of

metallic bearing material is selected from the group consisting of an aluminum alloy and a copper

alloy.

Amendment dated March 15, 2010

After Final Office Action of December 15, 2009

67. (Previously Presented) A plain bearing according to claim 1, wherein the polymer-based bearing material layer has a thickness of approximately 5 to 40µm.

68. (Previously Presented) A plain bearing according to claim 1, wherein the bearing material is

deposited directly upon a strong backing material.

69. (Previously Presented) A plain bearing according to claim 68, wherein the bearing material

has a thickness of from approximately 40 to 100µm.

70. (Previously Presented) A plain bearing according to claim 1, wherein the polymer-based

bearing material is applied as a liquid to the substrate.

71. (Previously Presented) A plain bearing according to claim 70, wherein the liquid is sprayed.

72. (New) A plain bearing comprising: a strong backing material substrate, the substrate having

at least one of a layer of a metallic bearing material, and a sliding layer of a polymer-based bearing

material thereon, the polymer-based bearing material comprising a polymer-based matrix selected

from the group consisting of a modified epoxy resin and a polyimide/amide resin, the matrix resin

having contained therein particles of a metal powder in the range from 15 to 30 vol% and particles

of a fluoropolymer content lying in the range from approximately 2 to 8 vol%, and selectively

including an addition selected from the group consisting of a ceramic powder in the range from 0.5

to 20 vol%, and, silica in the range from 2 to 15 vol%, wherein the polymer-based bearing material

is adhered directly to at least one of metallic bearing material and the plain bearing by the adhesive

properties of the matrix material.

73. (New) A plain bearing comprising: a strong backing material substrate, the substrate having

at least one of a layer of a metallic bearing material thereon and a sliding layer of a polymer-based

bearing material thereon, the polymer-based bearing material comprising a polymer-based matrix

selected from the group consisting of a modified epoxy resin and a polyimide/amide resin, the

Application No. 10/561,650

Amendment dated March 15, 2010

Amendment dated March 15, 2010

the matrix material.

After Final Office Action of December 15, 2009

matrix resin having contained therein particles of a metal powder in the range from 15 to 30 vol% and particles of a fluoropolymer content lying in the range from approximately 1 to 15 vol%, and selectively including an addition selected from the group consisting of a ceramic powder in the range from 0.5 to 20 vol%, and, silica in the range from 2 to 15 vol%, wherein the polymer-based bearing material includes a total content of solids addition not to exceed 35 vol%, and wherein the polymer-based bearing material is adhered directly to the plain bearing by the adhesive properties of

Docket No.: 66775-0009